

United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR			
10/640.000	<u> </u>	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/643,262	08/19/2003	Robert William Bruce	13DV-13041-15	4669	
,-	590 11/30/2004		EXAMINER		
HARTMAN AND HARTMAN, P.C.			BUEKER, R	BUEKER, RICHARD R	
552 EAST 700					
VAIPARAISO,	IN 46383		ART UNIT	PAPER NUMBER	
			1763		
			DATE MAILED: 11/30/2004	•	

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)		
Office Action Summary	10/643,262	BRUCE ET AL.		
- Cammary	Examiner	Art Unit		
The MAILING DATE of this communication a	Richard Bueker	1763		
The MAILING DATE of this communication a Period for Reply	ppears on the cover sheet Wi	th the correspondence ad	ldress	
A SHORTENED STATUTORY PERIOD FOR REP THE MAILING DATE OF THIS COMMUNICATION - Extensions of time may be available under the provisions of 37 CFR 1 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a re - If NO period for reply is specified above, the maximum statutory perio - Failure to reply within the set or extended period for reply will, by statu. Any reply received by the Office later than three months after the mail earned patent term adjustment. See 37 CFR 1.704(b).	N. 1.136(a). In no event, however, may a re eply within the statutory minimum of thirty d will apply and will expire SIX (6) MONT	ply be timely filed (30) days will be considered timely THS from the mailing date of this co	y. ommunication	n. _,
Status				
1) Responsive to communication(s) filed on				
2a)☐ This action is FINAL . 2b)⊠ Th	is action is non-final.	•		
 Since this application is in condition for allowa 	ance except for formal matte	rs, prosecution as to the	merits is	
closed in accordance with the practice under	Ex parte Quayle, 1935 C.D.	11, 453 O.G. 213.		
Disposition of Claims				
4) Claim(s) 1 and 40-52 is/are pending in the ap	plication			
4a) Of the above claim(s) is/are withdra	Awn from consideration			
5) Claim(s) is/are allowed.	Tom consideration,			
6)⊠ Claim(s) <u>1 and 40-52</u> is/are rejected.				
7)☐ Claim(s) is/are objected to.				
8)☐ Claim(s) are subject to restriction and/o	or election requirement.			
Application Papers	•			
9)☐ The specification is objected to by the Examine	er.			
10) ☐ The drawing(s) filed on is/are: a) ☐ acc	cepted or b) objected to by	the Examiner		
Applicant may not request that any objection to the	drawing(s) be held in abeyance	e. See 37 CFR 1.85(a)		
Replacement drawing sheet(s) including the correct	tion is required if the drawing(s)	is objected to See 37 CER	R 1.121(d).	
11)☐ The oath or declaration is objected to by the Ex	xaminer. Note the attached C	Office Action or form PTC)-152.	
Priority under 35 U.S.C. § 119				
12)☐ Acknowledgment is made of a claim for foreign a)☐ All b)☐ Some * c)☐ None of:	priority under 35 U.S.C. § 1	19(a)-(d) or (f).	•	
 Certified copies of the priority documents 	s have been received.			
Certified copies of the priority documents	s have been received in App	lication No.		
3. Copies of the certified copies of the prior	rity documents have been re	ceived in this National St	tage	
application from the International Bureau	J (PCT Rule 17.2(a)).		Ū	
* See the attached detailed Office action for a list	of the certified copies not red	ceived.		
Attachment(s)				
Notice of References Cited (PTO-892)	4) 🔲 Interview Sum	mary (PTO-413)		
Notice of Draftsperson's Patent Drawing Review (PTO-948) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08)	Paper No(s)/M	ail Date mal Patent Application (PTO-18		
Paper No(s)/Mail Date	6) Other:	mair atent Application (PTO-18	02)	
Patent and Trademark Office OL-326 (Rev. 1-04)				

Art Unit: 1763

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1 and 40-42 are rejected under 35 U.S.C. 102(b) as anticipated by or, in the alternative, under 35 U.S.C. 103(a) as obvious over Sekiguchi (JP 07-258832). Sekiguchi (abstract, Figs. 1-4) discloses an EBPVD apparatus comprising a coating chamber in which a source material in a crucible is heated by an electron beam to a high temperature under vacuum. Therefore, the coating chamber is operable at an elevated temperature and a subatmospheric pressure as claimed. A first aperture is provided in chamber wall 2 (Figs. 1-4), through which the electron beam passes.

Alternatively, aperture 27 can be considered "a first aperture in a wall of the coating chamber through which the electron beam must pass". In either case, it can be seen from Figs. 1, 2 and 4 that the first aperture is inherently enclosed by a second chamber that is within the coating chamber. The second chamber is evacuated by vacuum connection 32 in Figs. 1 and 2, or vacuum connection 28 in Fig. 4. Col. 6, lines 46-49 of Sekiguchi teaches that P₁ is less than P_{n-1}, which is less than P_n. Therefore, the second chamber is at a lower pressure than the coating region. Regarding the hood recited in

Art Unit: 1763

claim 42, it is noted that Sekiguchi illustrates the use of a partition 9 to partition the coating chamber, and the partition and the space below it can be considered to inherently be a hood.

Claims 42-44 are rejected under 35 U.S.C. 103(a) as being unpatentable over Sekiguchi (JP 07-258832) taken in view of Suzuki (JP 08-185820). If the apparatus of Sekiguchi were not considered to include a hood, it would have been obvious to provide it with a hood in view of Suzuki (see Fig. 3), who teaches that an apparatus of the type disclosed by Sekiguchi can usefully be fitted with a hood 7 (Fig. 3) to confine a coating region, the hood having an aperture 7b in the wall of the hood through which the electron beam enters the coating region.

Claims 47, 48, 49 and 50 are rejected under 35 U.S.C. 103(a) as being unpatentable over Sekiguchi (JP 07-258832) taken in view of Suzuki (JP 08-185820) for the reasons stated in the previous paragraph, and taken in further view of Schadler (3,854,984) (see col. 2, lines 25-30) who teaches that a coating material is conventionally melted by an electron beam as required by claim 47, and it would have been obvious to one skilled in the art to provide an electron beam gun operable for melting coating material in view of the teachings of Schadler.

Claims 1, 40-44 and 47-50 are rejected under 35 U.S.C. 103(a) as being unpatentable over Murphy (5,716,720) taken in view of Sekiguchi (JP 07-258832) and Suzuki (JP 08-185820). Murphy (Fig. 4) discloses an EBPVD apparatus having a coating chamber with a hood inside the coating chamber that defines a coating region. Murphy teaches (col. 5, lines 54-55) that the hood has an aperture through which the

Art Unit: 1763

electron beam enters the coating region. The electron gun is located outside of the coating chamber, but Murphy does not specifically state that a wall of the coating chamber also has an aperture through which the electron beam must pass. Sekiguchi and Suzuki, however, teach that a conventional electron gun requires an aperture in the coating chamber wall to pass an electron beam into an EBPVD apparatus. It would have been obvious to one skilled in the art to use the electron beam gun taught by Sekiguchi and Suzuki as the electron beam gun used in Murphy's apparatus so as to sustain the coating process over a long period of time as taught by Sekiguchi (abstract). It is noted that Suzuki also teaches the utility of using vacuum pumps 35 and 37 (Figs. 2 and 3) to differentially pump his electron gun and electron beam entryway in the manner of Sekiguchi, and in combination with the use of a hood 7 that surrounds the coating region.

Claims 45, 46, 51 and 52 are rejected under 35 U.S.C. 103(a) as being unpatentable over Murphy (5,716,720) taken in view of Sekiguchi (JP 07-258832) and Suzuki (JP 08-185820) for the reasons stated in the previous paragraph, and taken in further view of Aichert (4,238,525), who teaches (Fig. 1) that an electron beam gun can be placed in a perpendicular position on a horizontal ceiling of a coating chamber. Aichert teaches that an EBPVD process inside of a hood can be successfully operated with this e-beam gun position. For that reason it would have been prima facie obvious to position an e-beam gun in that position in Murphy's apparatus. Such an arrangement, when using the prior art e-beam gun of Sekiguchi, would result in the

Art Unit: 1763

second, lower pressure chamber of Sekiguchi having a lower wall parallel to the hood wall as claimed in claims 45-46.

Page 5

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Skelly (5,773,078) (see col. 1, lines 49-60) and Murphy (5,856,027) (see col. 6, lines 53-56) are cited of interest to make clear that the pool of zirconia described at col. 6, lines 53-56 of Murphy (5,716,720) is a molten pool. Callaway (6,319,569) is also cited of interest.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Richard Bueker whose telephone number is (571) 272-1431. The examiner can normally be reached on 9 AM - 5:30 PM, Monday-Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Gregory Mills can be reached on (571) 272-1439. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Richard Bueker Primary Examiner Art Unit 1763